

# PERIMETER WALL HEADER INSTALLATION

## Rx Forward Fixtures

PART NO: / DWG NO: XXX-XXX-XXX



This is an installation guideline manual for a perimeter wall header which presents a detailed task that entails outlining specifications, instructions, and safety measures for installing these headers correctly. Below is a detailed guide:

### Table of Contents

1. Perimeter Wall Header Exploded View.....Pg. 2
2. Safety precaution..... Pg. 3
3. Bill of Materials.....Pg. 4
4. Installation procedure.....Pg. 5-8

# Perimeter Wall Header Installation

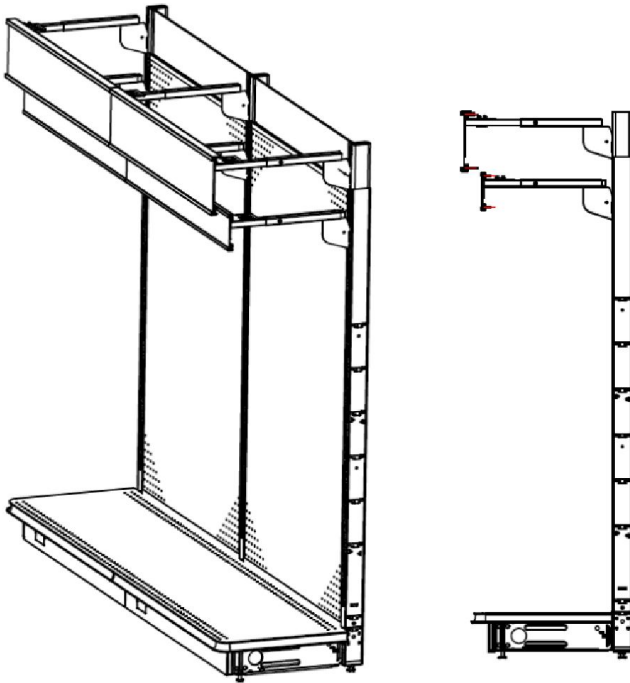
Rx Forward Fixtures

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WIC No.: xxx-xxx-xxx  
Part No./DWG No.: xxx-xxx-xxx

## Exploded View

### Wall



- 1.1 Inspect all cartons and pallets for damage, and correct labeling.
- 1.2 Inspect contents/Items for damage.
- 1.3 Confirm Contents/Items and quantities.

If Contents are damaged or missing, please contact (**vendor contact number**)

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Rx Forward Fixtures



WIC No.: xxx-xxx-xxx  
Part No./DWG No.: xxx-xxx-xxx

## **CAUTION!**

*Non-adherence to the prescribed guidelines within this installation manual may potentially engender an environment fraught with safety hazards, not only for the installer but also for the structural integrity of the Display Fixture.*

## **2. Safety Warnings**

- 1.1 All components ship with mounting hardware (e.g brackets / end plugs).
- 1.2 Ensure two capable individuals are present for installation process.
- 1.3 The qualified installer should evaluate the conditions and use of the appropriate hardware.

## **3. Handling & Support**

- 2.1 All components can be damaged if dropped, punctured, crushed, or come in contact with moisture.
- 2.2 Any damaged or missing components/parts have to be reported immediately to Bruegmann USA Tel 888- 745 9229).

## **4. Tools Required**

- 3.1 Laser level.
- 3.2 Rubber mallet.
- 3.3 Power drill.

## **5. Site Preparation**

- 4.1 De-merchandise top shelves of all headers.
- 4.2 Remove the existing shelving and store them for later use.
- 4.3 Wipe down installation area, removing any dust or soil.


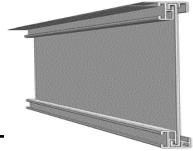
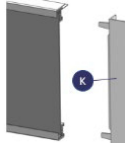
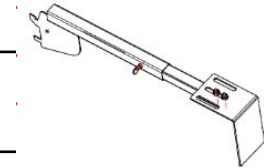
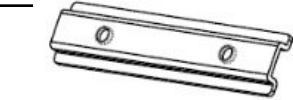
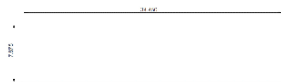
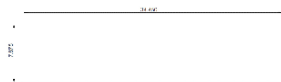
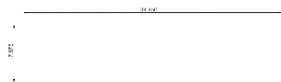
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Rx Forward Fixtures



WIC No.: xxx-xxx-xxx  
Part No./DWG No.: xxx-xxx-xxx

Bill of Materials

Item	Description	Overall Dimensions	Material	Quantity	Component Image
<b>Lozier # Madix #</b>	Upright extender Lozier or Madix	6"	Welded Metal	1	
<b>113648</b>	Header: 8" x 36", Aluminum rails and HIPS board	8x36"	Aluminum, Polystyrene	1	
<b>113609</b>	End plug Extender	1x8"	Plastic	1	
<b>113620</b>	Brackets for Wall / Cornice for Lozier universal with 5" front plate	5x22"	Welded Metal	1	
<b>113979</b>	Brackets for Wall / Cornice for Lozier universal with 2.5" front plate	2.5x22"	Welded Metal	1	
<b>113621</b>	Connectors for 8" Headers	4"	Welded Metal	1	
<b>114474</b>	Connectors for 8" Headers	4"	Welded Metal	1	
<b>114476</b>	Back panel for Gondola 6x36"	12x36"	Sintra (PVC)	1	

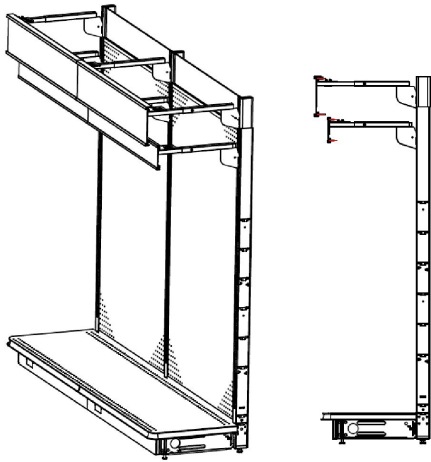
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Rx Forward Fixtures

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WIC No.: xxx-xxx-xxx  
Part No./DWG No.: xxx-xxx-xxx

**IMPORTANT -- The 5" headers must be installed first**



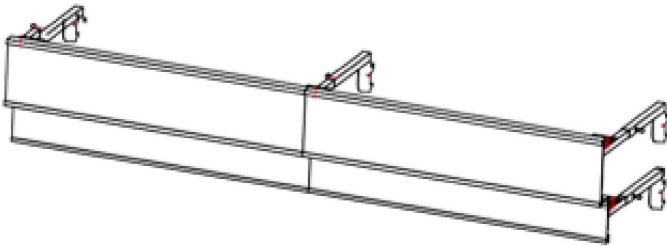
## Main components

- Upright extenders Lozier or Madix 6"
- 8" Header
- 5" Header
- Cornice bracket 5" front plate (8" headers)
- Cornice bracket 2.5" front plate (5" headers)
- Endplug extender
- Connectors 8" and 5" headers
- Back panels



## Installation Overview

- Brackets – install both headers using the existing "cornice" style brackets
- 5" face plate for 8" headers
- 2.5" face plate for 5" headers
- 5" Headers should be installed first, then the 8" headers above them
- Use the connectors for both 8" and 5" side-by-side installation



# Perimeter Wall Header Installation

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WIC No.: xxx-xxx-xxx  
Part No./DWG No.: xxx-xxx-xxx

**Install 8" and 5" headers**

(Image here)

## **Step 1: Insertion of Upright Extenders**

Initially, commence by installing upright extenders into the wall uprights, a process that delineates inserting the specified elements firmly to guarantee a foundation of unyielding stability.

(Image here)

## **Step 2: Metal Bracket Installation**

Subsequent to the prior step, proceed with the installment of the metal bracket into the freshly inserted upright extender. This phase necessitates a conscientious engagement to ensure a snug fit, avoiding any potential laxity.

(Image here)

## **Step 3: Header Connection**

Following the establishment of a metal bracket foundation, initiate the header connection process. Herein, meticulously connect the headers using 2 distinct connectors inserted into the aluminum rail; one situated at the top and the other at the bottom of the header, thus forming a secure and rigid connection. Furthermore, undertake the connection of two header panels utilizing the aforementioned connectors to foster enhanced stability.

(Image here)

## **Step 4: Attachment via Self-Tapping Screws**

Lastly, the installation requires the utilization of self-tapping screws to facilitate the attachment of the panel to the bracket. This final step implicates securing the assembly firmly, thereby bringing the installation to fruition.

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WIC No.: xxx-xxx-xxx  
Part No./DWG No.: xxx-xxx-xxx

**Install 8" and 5" headers**

(Image here)

## **Step 5: Bracket Adjustment and Alignment**

Proceed to the pivotal task of adjusting the bracket installation in a manner wherein the bottom of the header panel attains alignment with the wall, a critical specification to uphold structural integrity.

(Image here)

## **Step 6: Installation of End Plugs**

Following bracket adjustments, proceed with the installation of end plugs at both ends of the run, ensuring a fine termination to the header installation with requisite sealing at both termini.

(Image here)

## **Step 7: Sequential Installation of 5" and 8" Headers**

Crucially, commence this stage by first installing the 5" headers — a mandatory prelude to the installation of the 8" counterparts. Following this, install the 8" header precisely at a 3" inside offset above the 5" header. Ensure a flush alignment with the wall at the juncture of the 8" header's bottom and the 5" header's top, thereby achieving a harmonized structural alignment.

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Part No./DWG No.: xxx-xxx-xxx

## Install Back boards into Upright extenders on the Wall

(Image illustrating Lozier installation details)

### Step 1: Preparation of Upright Extenders (Lozier / Madix)

**Materials Needed:** Lozier/Madix upright extenders (not supplied by Bruegmann), rubber mallet (optional)

- 1.1 Secure the Lozier/Madix upright extenders.
- 1.2 Align the extenders with the wall uprights at the pre-determined wall location.
- 1.3 Utilize a rubber mallet if required to firmly install the upright extenders into the wall uprights, thus ensuring a snug fit and minimizing potential wall damage.

(Image illustrating Madix installation details)

### Step 2: Insertion of Backer Panels

**Materials Needed:** Backer panels

- 2.1 Identify the designated tab channels on the upright extenders; note that these exist both at the front and the back, conjointly creating a hollow box.
- 2.2 Procure the backer panels and commence with inserting them into the identified tab channels.
- 2.3 Ensure that the backer panels span the full header run, warranting a seamless and secure setup.

(Image illustrating Channel Tabs details)

### Step 3: Securing the Panel

**Materials Needed:** None

(Image illustrating a successfully completed installation)

- 3.1 Following the insertion of the backer panels, focus on the panel and ascertain that it is securely nestled in the side channels of the upright extenders.
- 3.2 Refer to the pictures elucidated below to facilitate a correct installation, paying heed to the depicted channel tabs and completed installation imagery to guarantee a firm and steadfast assembly.