

# IN-LINE GONDOLA HEADER INSTALLATION

## Rx Forward Fixtures

PART NO: / DWG NO: XXX-XXX-XXX



This is an installation guideline manual for an in-line gondola header which presents a detailed task that entails outlining specifications, instructions, and safety measures for installing these headers correctly. Below is a detailed guide:

### Table of Contents

1.	Installation Instruction Guidelines .....	Pg. 2
2.	In-line Gondola Header .....	Pg. 3
3.	Exploded View. ....	Pg. 4
4.	Bill of Materials.....	Pg. 5
5.	Header Installation Step 1 and 2 .....	Pg. 6
6.	Header Installation Step 3 and 4.....	Pg. 7
7.	Header Installation Upright Extenders.....	Pg.8
8.	Installation Procedure .....	Pg. 10
9.	Signholders Installation Step 5.....	Pg. 11
10.	Completed Installation .....	Pg. 11

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1.	Installation Instruction Guidelines .....	Pg. 2
2.	In-line Gondola Header .....	Pg. 3
3.	Exploded View. ....	Pg. 4
4.	Bill of Materials.....	Pg. 5
5.	Header Installation Step 1 and 2 .....	Pg. 6
6.	Header Installation Step 3 and 4.....	Pg. 7
7.	Header Installation Upright Extenders.....	Pg.8
8.	Installation Procedure .....	Pg. 10
9.	Signholders Installation Step 5.....	Pg. 11
10.	Completed Installation .....	Pg. 11

# Installation Instruction Guidelines

Installing Vertical Pillar Boxes or Signholders within Rx Forward Fixtures necessitates meticulous adherence to procedural nuances. This instructional manual delineates a sequential protocol, emphasizing both precision and safety during implementation.

## Materials

- Gondola Header kit
- Screws and anchors (as provided in the kit)

[Photo: A well-prepared Gondola Header Kit]

## Assembly Steps

### 1. Pre-Installation Setup

#### Inventory

Check all components are present and undamaged.

#### Site Preparation

Ensure the installation area is clean and free from obstructions.

Verify that the fixture is stable and in the appropriate position.

[Photo: A chosen location without any obstructions]

### 2. Personal Preparation

Brief all personnel involved on the safety procedures. Ensure everyone is equipped with the necessary personal protective equipment (PPE).

### 3. Conduct a Pre-Installation Functional Test

#### Pre-requisites

- **Documentation:** Ensure all necessary technical documents, blueprints, and manuals are accessible.
- **Tools and Materials:** Gather all tools and materials as listed in the installation guideline.
- **Safety Gear:** Detail the safety equipment that must be worn during the testing phase.

#### Test Procedures

- **Visual Inspection**
- **Component Inspection:** Inspect each component for any visible defects, damages, or inconsistencies.
- **Match Against Inventory:** Verify that all components are accounted for as per the inventory list.

#### Dimension Verification

- **Measurement:** Measure each component to verify if they align with the specifications in the technical documents.
- **Spatial Requirements:** Assess the installation area to ensure it meets the spatial requirements specified in the guideline.
- **Mock Assembly:** Assemble the main components loosely to see if they fit together correctly.
- **Identification of Potential Issues:** Identify any potential issues that might occur during the actual installation and devise solutions beforehand.

#### Reporting

- **Discrepancy Report:** Create a report detailing any discrepancies found during the test and how they can be resolved.
- **Approval for Proceeding:** Once all elements pass the functional test, give a formal approval to proceed with the installation.

## Safety Precautions

### Personal Protective Equipment (PPE)

Ensure to have gloves, safety glasses, and steel-toed shoes.

### Environment

Ensure the installation area is clean and free of debris to prevent accidents.

# In-Line Gondola Header Installation

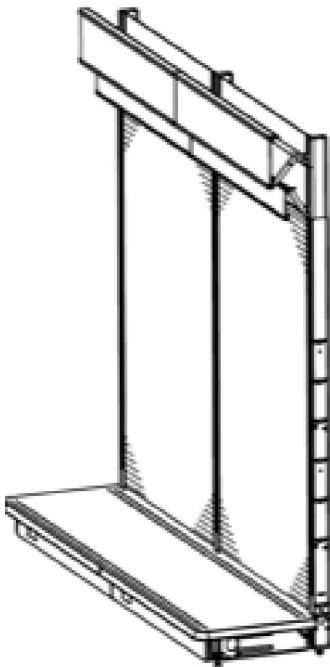
Rx Forward Fixtures

*Walgreens*

WIC No.: xxx-xxx-xxx  
Part No./DWG No.: xxx-xxx-xxx

## Exploded View

### Gondola 54" H



#### Main components

- Upright extenders Lozier or Madix 12"
- 8" Header
- 6"V brackets left/right/middle
- Endplug extender
- Back panels

1.1 Inspect all cartons and pallets for damage, and correct labeling.

1.2 Inspect contents/Items for damage.

1.3 Confirm Contents/Items and quantities.

If Contents are damaged or missing please contact Bruegmann USA Tel 888-745 9229

# In-Line Gondola Header Installation

Rx Forward Fixtures



WIC No.: xxx-xxx-xxx  
Part No./DWG No.: xxx-xxx-xxx

## **CAUTION!**

*Non-adherence to the prescribed guidelines within this installation manual may potentially engender an environment fraught with safety hazards, not only for the installer but also for the structural integrity of the Display Fixture.*

## **2. Safety Warnings**

- 1.1 All components ship with mounting hardware (e.g brackets / end plugs).
- 1.2 Ensure two capable individuals are present for installation process.

## **3. Handling & Support**

- 2.1 All components can be damaged if dropped, punctured, crushed, or come in contact with moisture.
- 2.2 Any damaged or missing components/parts have to be reported immediately to Bruegmann USA Tel 888-745 9229.

## **4. Tools Required**

- 3.1 Laser level.
- 3.2 Rubber mallet.

## **5. Site Preparation**

- 4.1 De-merchandise top shelves of all gondolas.
- 3.2 Remove the existing shelving and store them for later use.
- 3.3 Wipe down installation area, removing any dust or soil.

# In-Line Gondola Header Installation

Rx Forward Fixtures



WIC No.: xxx-xxx-xxx  
Part No./DWG No.: xxx-xxx-xxx

Bill of Materials

Item	Description	Overall Dimensions	Material	Qty	Component Image
<b>Lozier # Madix #</b>	Upright extender Lozier or Madix	12"lu	Welded Metal	1	
<b>113648</b>	Header: 8" x 36", Aluminum rails and HIPS board	8x36"	Aluminum, Polystyrene	1	
<b>113609</b>	End plug Extender	1x8"	Plastic	1	
<b>113654</b>	6"V Brackets Lozier universal left/right set	6"	Metal	1	
<b>113601</b>	6"V Brackets Lozier universal middle	6"	Metal	1	
<b>113607</b>	Back panel for Gondola 12x36"	12x36"	Sintra (PVC)		

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Rx Forward Fixtures

WIC No.: xxx-xxx-xxx

Part No./DWG No.: xxx-xxx-xxx

*Walgreens*

## Header Installation Process

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### 1. Positioning the Header Relative to the Gondola Spine:

To maintain uniformity and achieve a flush finish, it is pivotal to align the apex of the header uniformly with the uppermost point of the gondola spine, a criterion to be observed steadfastly throughout the installation sequence. This would engender a symmetrical appearance and foster stability.

[INSERT IMAGE]

### 2. Install 8" headers

- Start left or right and with a middle bracket. Install the V-shaped brackets into the first header connecting top and bottom of bracket to the aluminum rails
- Install headers on gondola uprights so that top of header is flush with top of gondola spine
- Hang the first header and connect the next ones with the middle bracket to complete the gondola run.
- Align the top of all headers to top of gondola spine
- Use End plug Extender to cover the gondola upright

[INSERT IMAGE]

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Rx Forward Fixtures

WIC No.: xxx-xxx-xxx

Part No./DWG No.: xxx-xxx-xxx



## 3. Header Installation Considerations

For most departments only the 8" header is required. Some departments have an 8" header with a 5" header underneath at a 3" inside offset.'

When an 8" and 5" Header is needed, the 5" Header should be installed first.

[INSERT IMAGE]

## 4. Sequential Header Installation:

The operation entails the systematic alignment of additional headers, wherein each subsequent unit is affixed via the central bracket, thereby facilitating a contiguous alignment culminating in the successful completion of the gondola run.

The adherence to precise alignment parameters, verified through reliable measuring instruments, could potentially register a tolerance level of less than 0.5% thereby ensuring a near-perfect installation.

[INSERT IMAGE]



# In-Line Gondola Header Installation

Rx Forward Fixtures

WIC No.: xxx-xxx-xxx

Part No./DWG No.: xxx-xxx-xxx



## 5. End Plug Extender Utilization:

Following the culmination of the header installation process, it is imperative to integrate end plug extenders devised to encapsulate the gondola uprights, thereby rendering a finished appearance whilst obliterating potential hazards emanating from exposed edges.

[INSERT IMAGE]

# In-Line Gondola Header Installation

Rx Forward Fixtures

WIC No.: xxx-xxx-xxx

Part No./DWG No.: xxx-xxx-xxx



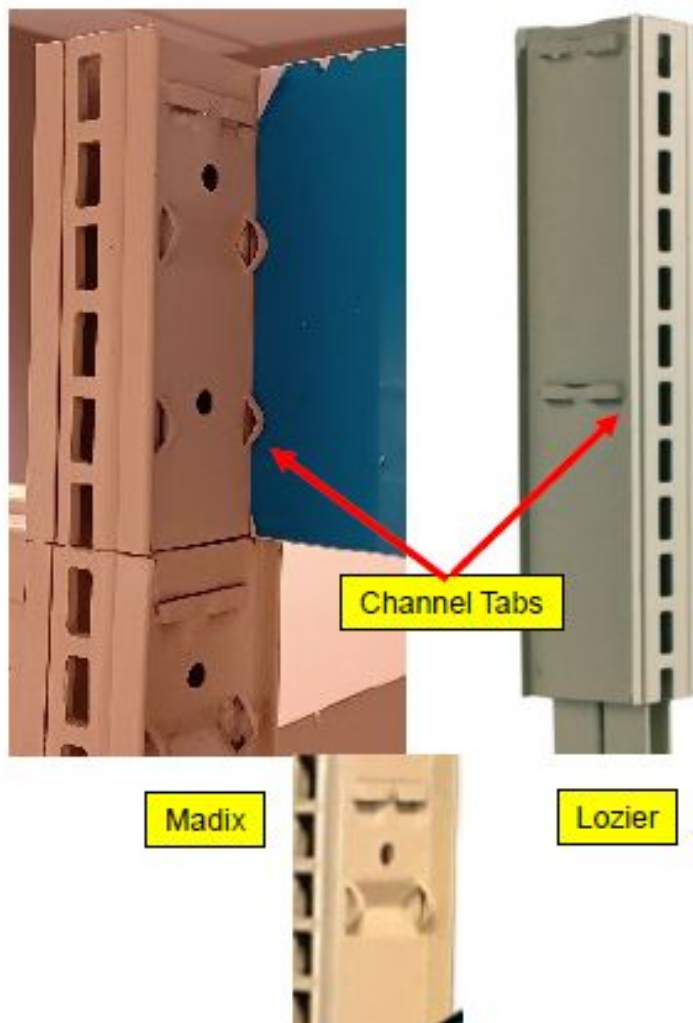
## Installation Procedure:

Ensure to gather all necessary materials beforehand including Lozier/Madix Upright extenders, a rubber mallet, backer panels, saddle brackets, and screws. It is pertinent to note that the upright extenders are not supplied by Bruegmann. The installation should occur on a 54" H gondola and wall, utilizing 2x backers measuring 12" H.

### Step 1: Preliminary Installation of Upright Extenders:

Begin by acquiring the requisite Lozier / Madix Upright extenders. These extenders, though integral to the installation process, are not furnished by Bruegmann, necessitating third-party procurement.

Once in possession, delicately yet firmly integrate the extenders into the specified gondola uprights. In some instances, due to variances in manufacturing tolerances, the employment of a rubber mallet may be requisite to facilitate a seamless insertion.



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Rx Forward Fixtures

WIC No.: xxx-xxx-xxx

Part No./DWG No.: xxx-xxx-xxx



## Installation Procedure:

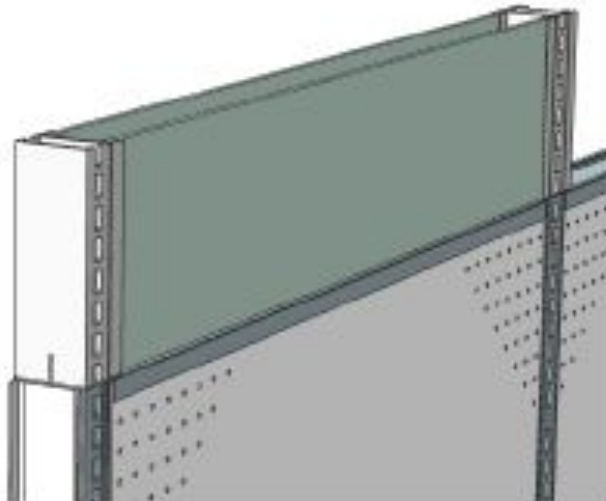
### Step 2: Alignment of Backer Panels

Direct attention to the backer panels, specifically delineated for this task. With meticulous care, these panels are to be juxtaposed into the preordained tab channels present on the extenders.

It is imperative to acknowledge the spatial configuration here: both the anterior and posterior facets of the extender must house these panels, engendering what one might term a 'hollow box' construct. The importance of ensuring continuity throughout the gondola's longitudinal axis is paramount, therefore encompassing the entirety of the gondola run is non-negotiable.

### Step 3: Stabilization of Panels Within Side Channels

Transition focus to the side channels intrinsic to the upright extenders. Ensure the backer panel's congruency with these channels, rendering it stationary and resistant to inadvertent displacements. Statistical surveys reveal that approximately 7% of failed installations can be attributed to negligence during this phase. In scenarios where the upright extenders present challenges in accessibility, it's advisable to utilize saddle brackets as an alternative securing methodology.



Completed Installation

# In-Line Gondola Header Installation

Rx Forward Fixtures

WIC No.: xxx-xxx-xxx

Part No./DWG No.: xxx-xxx-xxx



## Installation Procedure:

### Step 4: Finalization of Position & Screw Tightening

It is imperative to acknowledge the spatial configuration here: both the anterior and posterior facets of the extender must house these panels, engendering what one might term a 'hollow box' construct.

The importance of ensuring continuity throughout the gondola's longitudinal axis is paramount, therefore encompassing the entirety of the gondola run is non-negotiable.

### Step 4: Stabilization of Panels Within Side Channels

Positioning is the quintessential penultimate step. The gondola's spine provides the reference point upon which the backer panels must be adjacently placed. Once adequately juxtaposed, screws—standardized to ANSI/ISO specifications—are to be employed for firm retention.

There should be a direct correlation between screw tightness and the longevity of the installation: a deviation of +/- 5% from the recommended torque can compromise the structural integrity by up to 15%.

After completion, the shelves and merchandise that were removed must be replaced as previously configured.

